Dart Aerospace Ltd. Monday, 7/21/2008 1:07:27 PM Date: David Duval User: **Process Sheet Drawing Name** : GASKET Customer : CU-DAR001 Dart Helicopters Services Job Number : 05034 Estimate Number : 13487 **Part Number** : D38071 P.O. Number : PROTO : 7/21/2008 S.O. No. : **Drawing Number** This Issue : NC Project Number : N/A Prsht Rev. : R & D SM/MED FAB : 11 : PROTO **Drawing Revision** First Issue Material Previous Run 2 Um: : 7/28/2008 Qty: **Due Date** Written By Checked & Approved By DD verified by:ec : Est Rev:A 08-07-21 new issue Comment Additional Product **PROTOTYPE** Job Number: FOR ENGINEERING USE ONLY Description: **Machine Or Operation:** Seq. #: NEOPRENE SHEET 0.063 MNEO60S063 1.0 Comment: Qty.: 1.8976 sf(s)/Unit Total: 3.7951 sf(s) **NEOPRENE SHEET 0.063** batch: 107650 FLOW WATER JET 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3807 8-7-21 Dwg Rev: の化して Prog Rev:_ 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 图8-7-2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 ENGINEERING **APPROVAL** Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

FOR ENGINEERING USE ONLY

Each

Date: ·

Monday, 7/21/2008 1:07:27 PM

User:

David Duval

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 05034

Part Number: D38071

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Charge to W/0# 00255A mF 08-08.08

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642	Job #: <u>00255A</u>	Date: 08.07.21		
Product Name: Wearplate		Requested By: CP		
		Design Manager Approval:		

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3807-1	SF	GASKET	08.07.21	Y	ASAP	Same mat'l as D3536	
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-DART-AEROSPACE LTD						Work Order:				
Description:						Part Number:				
Inspection Dwg: Rev:							Page 1 of 1			
	FIR	ST A	ARTICLE IN	SPECTION	ON CHE	CKLIST				
		x	First Artic	r	Proto					
Drawing Dimension	Tolerance		Actual Dimension	Accept	Reject	Method of Inspection	Comments			
86.75	4030		86.68	*						
3.00	14/2 .030		2.984	*						
.063	1/010		.058							
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Measured by:	R	Au	dited by:	11	Pr	ototype Approv	al:			
Date:	0 5 5/					Date:				

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Rev	Date	Change	 	Revised by	Approved
Α		New Issue		KJ/JLM	

